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# Grafting of Hydroxyethyl Methacrylate onto Gelatin

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### GRAFTING OF HYDROXYETHYL METHACRYLATE ONTO GELATIN

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#### ABSTRACT

Gelatin graft was copolymerized with poly (hydroxyethyl methacrylate) (HEMA) using potassium peroxydisulphate in aqueous medium. Effect of temperature, initiator, monomer and backbone concentrations were studied. The percent grafting was found to increase initially and then decrease in all the cases except with variation of backbone concentration. The rate of grafting, grafting efficiency and percent grafting were calculated. The grafting results are discussed in the light of the rate of grafting. Percent Ca uptake was carried out on the graft copolymerization and the results are discussed.

#### INTRODUCTION

Gelatin is one of the most versatile natural products known. The number and the variety of reactive groups along the chain open up the field to a very long list of potential reagents. Grafting of gelatin by various polymers has been studied with the objective of improving or modifying the properties of gelatin and in order to develop new materials[1] combining the desirable properties of both natural and synthetic polymers. The graft copolymerization of butylacrylate onto gelatin has been recently reported[2]. Proteins like gelatin[3,4], casein[5,6], collagen[7], wool[8], silk[9] are modified by grafting various polymers onto them. The modification

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of gelatin by synthetic polymers of biomedical interest should throw more light on the development of new biomaterials[10]. Poly(HEMA) hydrogels are biomedical applications[11]. Modified for used poly(HEMA) have been extensively used in the applications of biocompatibility[12] to calcification[13,14]. The present investigation is based on the grafting of poly(HEMA) onto gelatin with a view to study the calcium binding onto gelatin graft poly(HEMA).

#### EXPERIMENTAL

#### Materials

Gelatin(Sigma Chemical Co., USA) and potassium persulphate (Merck,GR) were used as such without further purification. Monomer, Hydroxyethyl methacrylate (Fluka AG) was purified by distillation under vacuum. The middle fraction was used in the experiment.

#### Procedure

A known amount of gelatin was dissolved in water at constant stirring under nitrogen atmosphere and maintained at the required temperature. After sufficient time hydroxyethyl methacrylate was added the initiator, potassium persulphate. followed by After the completion of the reaction the contents were poured in methanol and the precipitated products were filtered and dried. The dried products were soxhlet extracted for removal of unbound homopolymer solvent and dried in vacuum to using acetone as constant weight.

# Ca<sup>2+</sup> uptake studies

The Ca<sup>2+</sup> uptake studies of gelatin grafted product were carried out by volumetric analysis.

### Calculations

The percent grafting (PG), grafting efficiency (GE), rate of grafting(R<sub>g</sub>) and the percent of calcium uptake were calculated as follows:

1. Percent grafting (PG):

Weight of graft copolymer-Weight of gelatin x 100 Weight of gelatin

Grafting efficiency (GE)

Weight of graft copolymerx 100Weight of graft copolymer +Weight of unbound homopolymer

3. Rate of grafting (R<sub>g</sub>) :
(moles 1<sup>-1</sup>sec<sup>-1</sup>)

Weight of graft copolymer-Weight of homopolymer Mol.wt. x Time of x Volume of of polymeri- reaction monomer zation in mixture seconds in ml. 2+

4. Percent Ca<sup>2+</sup> uptake <u>Uptake of Ca<sup>2+</sup> (mg)</u> x 100 Initial weight (mg)

#### **RESULTS AND DISCUSSION**

The influence of concentration of backbone, monomer, initiator and the effect of temperature on the graft copolymerization of hydroxyethyl methacrylate onto gelatin were investigated and the results are discussed.

# Effect of backbone concentration

The dependence of the grafting on the concentration of gelatin was studied in the range of  $6.66 \times 10^{\circ}$  to 11.6 x 10 mol.1 and the results are depicted in Table 1.

Percent grafting and grafting efficiency increased initially with increase in gelatin concentration, reached a maximum value and finally decreased with further increase in gelatin concentration. Similar results are also obtained in the grafting of acrylonitrile onto starch[15] and grafting of acrylonitrile onto gelatin[3]. The initial increase may be due to

## Effect of Gelatin concentration on grafting

[HEMA) = 3.97 x [KPS] = 1.85 x	10 <sup>-3</sup> mol.1 <sup>-1</sup> Te	otal volume = emperature = 'ime =	
[Gelatin] x 10 <sup>4</sup> mol.1 <sup>-1</sup>	R <sub>g</sub> x 10 <sup>6</sup> mol.1 <sup>-1</sup> sec <sup>-1</sup>	Grafting efficiency	Percent graft- ing
6.66 8.33 10.00 11.60	2.22 2.57 3.20 3.13	83.82 84.79 86.80 82.70	94.5 98.2 92.0 90.0

the fact that the reactive sites increased with increase in the concentration of gelatin. The decrease is due to the destruction of radical activity on the backbone because of the increase in the viscosity.

#### Effect of monomer concentration

There is regular increase in percent grafting, grafting efficiency and rate of grafting with increase in monomer concentration (Table 2).

Increase in rate of grafting was observed upon increasing the monomer concentration from  $3.17 \times 10^{-1}$  mol.1<sup>-1</sup> to  $6.35 \times 10^{-1}$  mol.1<sup>-1</sup>. Similar results are also obtained in the grafting of ethyl acrylate onto gelatin[16]. It is probably due to gel effect which arises when polymerising medium becomes highly viscous. The increase in viscosity was found to have reduced termination rate of the growing chains, due to their slower diffusion which in turn leads to higher rates grafting and grafting efficiency.

#### Effect of HEMA concentration on grafting $[KPS] = 1.85 \times 10^{-3} \text{mol.1}^{-1}$ Total volume = 100 ml $[Gelatin] = 8.33 \times 10^{-4} \text{mol.1}^{-1} \qquad \text{Temperature} = 60^{\circ}\text{C}$ Time =120 min. $R_{g} \times 10^{6}$ Grafting Percent mol.1<sup>-1</sup>sec<sup>-1</sup> efficiency graft-[HEMA] x10 mol.1<sup>-1</sup> ing 82.60 98.60 2.33 3.17 -----2.57 84.71 3.97 4.76 3.16 87.01 134.8 6.35 3.87 86.18 170.4 \_\_\_\_\_\_\_\_\_

### Effect of initiator concentration

In the present investigation concentration of the initiator was varied from  $1.479 \times 10^{-5}$  mol.1 to  $3.33 \times 10^{-5}$  mol.1 . It is seen that percent grafting increased upto critical initiator concentration of  $2.77 \times 10^{-5}$  mol.1 and then decreased (Table 3) as in the case of potassium persulphate initiated grafting of poly(MMA) onto poly(vinyl alcohol) [17]. This is because of the fact that higher initiator concentration yields greater number of primary radicals, gelatin radicals and growing macroradicals of side chains, which may interact with each other resulting in termination, thus reducing grafting efficiency and percent grafting.

High reactivity is observed that the initiator decomposition is much larger (order with respect to initiator is 1.5) than the case with grafting of acrylonitrile onto gelatin in aqueous zinc chloride medium[2]. In view of the high reactivity of HEMA towards persulphate initiation, considerable amount of homopolymer may be formed and due to the entangled network formation not extractable with acetone by soxhlet extraction.

# Effect of Persulphate concentration on grafting

$\begin{bmatrix} 0 \\ HEMA \end{bmatrix} = 3.97 \times 10^{-1}$ [Gelatin] = 8.33 × 3		Total volume = Temperature = Time =	
[KPS] =	$R_g \times 10^6$	Grafting	
10 <sup>3</sup> mol.1 <sup>-1</sup>	mol.1 <sup>-1</sup> sec <sup>-1</sup>	Efficiency	
1.85	1.65	84.79	98.2
2.22	2.17	85.16	105.4
2.77	4.20	88.32	113.8
3.33	5.17	88.41	107.8

# TABLE 4

	Effect of Temperat	ure on grafting
[Gelatin]	$= 3.97 \times 10^{-1} \text{mol.1}^{-1}$ = 8.33 \times 10^{-4} \times 1.1^{-1} = 1.85 \times 10^{3} \times 1.1^{-1}	Total volume = 100 ml Time = 120 min.
Tem	perature (°C)	Percent grafting
	50 60 70 80	81.4 98.2 94.0 83.2

Effect of Percent G percent Ca <sup>2+</sup> uptake	rafting ([Gel	atin]) variation) on
percent Ca uptake		
$[HEMA] = 3.97 \times 10$ [KPS] = 1.85 x 10 [Ca <sup>2+</sup> ] = 1.54 x 10		Time = 120 min. Total volume = 100 ml. Temperature= 60°C
[Gelatin] x10 <sup>4</sup> mol.1 <sup>-1</sup>	Percent Grafting	Percent Ca <sup>2+</sup> uptake
6.66 8.33 10.00 11.60	94.5 98.2 92.0 90.0	14.61 14.94 7.80 5.20

### Effect of temperature

An optimum temperature required for maximum grafting was 60°C. The results are presented in Table 4.

Percent grafting after 60°C, decreased because of coagulation of polymer, decomposition of persulphate and degradation of gelatin at higher temperatures.

# Ca<sup>2+</sup> uptake studies

A volumetric method was used to find out quantitative determination of binding of Ca<sup>2+</sup> to the gelatin-g-poly(HEMA) system. Percent of Ca<sup>2+</sup> binding increases with percent of grafting as shown in Table 5.

The binding of  $Ca^{2+}$  ions by the graft copolymer have potential applications in the decalcification. Detailed work is in progress for the preparation of grafted microspheres for metal ion removal.

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